

# 3M Consumer and Office Business Product Information Sheet

## Scotch® Removable Double Sided Tape 667, Cat. #238



### General Description

A linerless, double sided tape coated with photo safe, removable adhesive on both sides. For attaching and mounting tasks. Holds paper securely, yet is easy to remove or reposition.

| Catalog Number   | Description  |
|--|--|
| <b>Scotch® Removable Double Sided Tapes #s 667 and 238</b> | A linerless, double sided tape coated with photo safe, removable adhesive on both sides. Designed for paper to paper applications. Available in a 2-piece plastic dispenser with a ¾" x 400" roll (#667) and a 1-piece plastic dispenser with a ¾" x 200" roll (#238). |

| Product Characteristic        | Typical/ Average Values*                     |
|-------------------------------|--|
| Backing                       | Polypropylene                                |
| Adhesive                      | Repositionable acrylic                       |
| Adhesion to Neenah Bond Paper | 2.9 oz./in. (83 gr./in.) ASTM D3300 Method A |
| Tensile strength              | 15 lbs./inch width (ASTM D3759)              |
| Photo safe                    | Yes (per ISO Standard 14523)                 |
| Total thickness               | 2.4 mil                                      |

\*These are average values. 3M does not guarantee every roll will have these specific test values. Actual values may vary and may be greater than or less than the averages listed.

## Features/Advantages/Benefits:

| <b>Feature<br/>(HAS)</b> | <b>Advantage<br/>(WHICH MEANS)</b>  | <b>Benefit<br/>(SO THAT)</b>   |
|--------------------------|---|--|
| Repositionable adhesive  | Items taped together can be taken apart at a later date without damage. Items can be repositioned or moved. | Convenient, saves time and money   |
| Repositionable adhesive  | Long-aging, non-yellowing   | Will not dry out or stain. Saves time and money                              |
| Repositionable adhesive  | Safe for use on photos  | Will not stain or damage photographs   |
| Polypropylene backing    | Thin  | Items taped together are not bulky, helps maintain a professional appearance |
| Polypropylene backing    | Strong and moisture-resistant   | Reduces breakage, saves time by reducing rework                              |

## APPLICATIONS:

Temporary or permanent paper-to-paper applications, hanging light-weight paper to a smooth dry surface, securing photographs in an album, attaching insurance riders/endorsements, temporary sealing of envelopes and cutting/pasting for photocopying.

## TECHNICAL NOTES:

1. Test removability before using. Repositionable adhesive may lift some inks, leave a mark on some types of paper and tear some clay-coated, light-weight, specially treated or loose-bond paper.
2. This product is not recommended for displaying photographs or heavy paper objects because paper is dimensionally unstable and tends to move when changes in temperature and humidity occur. #667 is not strong enough to overcome the movement in these items and adhesion failure will occur.
3. Using #667 to secure photographs in an album is a recommended application.
4. Best applications are for paper to paper, or posting light-weight single-sheet paper to smooth dry surfaces.
5. If adhesive transfer should occur upon removal of the tape or separation of papers: To a paper surface - the adhesive can be removed by wiping the area with a dry tissue, or lifted with a soft eraser. To a hard surface - the adhesive can be wiped off with a dry tissue, using 3M #573 Desk and Office Cleaner, or window cleaner with a soft cloth.

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