

tesa® 60400

Product Information



tesa® 60400 – Bio & Strong

Product Description

tesa® 60400 is a bio-based packaging tape in the industry suitable for medium-weight packaging applications (30 - 60 lbs.). The backing material chosen for this tape is polylactide acid, also known as PLA. PLA is 100% made from renewable feedstocks such as corn starch, tapioca roots, or sugarcane. The system adhesive used for this tape is a natural rubber with a natural-based resin. Thanks to the smart choice of raw materials and its oustanding design, tesa® 60400 is produced with a bio-carbon content of 98% and, consequently, a reduced carbon footprint.

Sustainability Features

- Total bio-based carbon content of 98%
- Official certification from DIN-CERTCO and TÜV AUSTRIA (highest possible rating from both institutes)
- Lower CO2 emissions compared to other standard packaging tapes
- · Solvent-free production process

Technical Features

- Strong adhesion
- Robust backing material
- · Excellent performance on recycled carboards

Sustainable Aspects



For more information: https://www.tesa.com/product-sustainability

Product Features

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- · Solvent-free production process
- · Strong adhesion
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- · Excellent performance on recycled cardboards
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Application Fields

- Sealing of medium-weight cardboxes (30 60 lbs.)
- · Suitable for manual and automatic dispensers
- · Packaging, bundling and closing



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Product Information

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

Total sustainable product 98 %
 Type of adhesive natural rubber content excl. liners
 Total bio-based carbon content excl. liners (acc. ASTM D6866)
 Backing material Polylactide (PLA)

Properties/Performance Values

• Pr	intability	very good	•	Automatic application	yes
• El	ongation at break	185 %	•	Hand tearability	good
 Te 	ensile strength	30 N/cm	•	Manual application	yes
		17.1 lbs/in			

Adhesion to Values

•	Steel	3.5 N/cm
		32 oz/in

Additional Information

tesa® 60400 is printable with all types of ink systems.

Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.