



Consumer Business Group

Stationery & Office Supplies Division

Product Information Sheet

Scotch® Box Lock™ Shipping Tape #195 & #3950



Scotch® Box Lock™ Shipping tape is a clear-to-the-core packaging tape, combining a strong film backing with our most aggressive rubber based adhesive. The adhesive has been specifically formulated to create a secure seal on any box, including 100% post-consumer recycled cardboard. This tape is ideal for mailing, labeling, and sealing. Made in USA with Globally Sourced Materials.

Product Details

Catalog Number	Description
3950	Scotch® Box Lock™ Shipping Tape – 3” core
195	Scotch® Box Lock™ Shipping Tape - 1.5” core

Product Characteristics	Typical/Average Values*
Backing	Polypropylene Film
Adhesive	Synthetic rubber/resin
Adhesion to Steel	65 oz/in (ASTM D-3300)
Tensile Strength	47 lb/in (ASTM D-3759)
Elongation at Break	150% (ASTM D-3759)
Thickness	3.1 mils (ASTM D-3652)
Color	Waterwhite

*These are average values. 3M does not guarantee every roll will have these specific test values. Actual values may vary and may be greater than or less than the averages listed.

Features/Advantages/Benefits:

Feature (HAS)	Advantage (WHICH MEANS)	Benefit (SO THAT)
Rubber based adhesive	Sticks instantly to any box	Sticks instantly to 100% post-consumer recycled cardboard
Rubber based adhesive	No solvent used in the adhesive	Environmentally conscience
Strongest Scotch® Retail Packaging tape backing	Resists breaking and deformation in use	Works in many demanding applications
Thick backing	Tape edge is thick	Easy to find the edge of tape on the roll
Premium release coating on the back side of the tape	Easy and quiet to unwind	It is easy and quiet to remove tape from roll and tape resists splitting
Good clarity	Ability to see through the tape	Protects labels, yet allows information to be read through the tape
Formulated to work in wide temperature range	Can be applied between 40° F to 120° F	Works in many applications

Application

Application of tape is best achieved at standard room conditions (70° Fahrenheit and 50% relative humidity). Once applied the tape performs through the normal temperature ranges encountered in shipping and storage environments.

Optimal roll storage conditions: 70° Fahrenheit and 50% relative humidity.

Note

All express or implied product claims are substantiated and approved for U.S. use only. If you intend to use any of the product features listed in any copy accompanying the product for any geographic location outside of the U.S., please consult with your local legal counsel.

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