

## **Product Description**

Scotch® Security Message Box Sealing Tape 3779 is an industrial packaging tape used for box sealing specifically where security of the carton contents is a concern. The printed design along with the message make it easier to note when a package has been opened. Additionally, this product has a conformable backing and a consistent pressure sensitive hot melt adhesive system. This time-proven construction assures a reliable performance in a range of environments and applications.

### **Product Features**

- Clear with red printed diagonal lines and message, "Check Seal Before Accepting".
- Diagonal lines and printed message makes it easier to notice when a package has been opened and resealed.
- Adheres instantly to a variety of surfaces.
- Conformable backing with edge tear and split resistance.
- Good adhesion to fiberboard.
- Reliable closures.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Property			
Values			
Additional Information			
Backing			
Biaxially oriented polypropyle	ene film		
Adhesive Type			

Pressure sensitive hot melt rubber-resin

Color
Clear with red printed message
Backing Thickness
0.03 mm
View 🗡
Total Tape Thickness
1.9 mil (0.048 mm)
View 🖌

Total Tape Thickness
0.048 mm
View 🖌
Backing Thickness
1.2 mil
View 💙
Holding Power
3,500+ min
View 🖌

# Typical Performance Characteristics

Property Values Additional Information			
180° Peel Adhesion			
40 oz/in			
View 💙			
180° Peel Adhesion			
43.8 N/100mm			
View 💙			
Tensile Strength			
385 N/100mm (22 lb/in)			
View 💙			
Tensile Strength			
22 lb/in			
View 💙			
Tensile Strength			
771 N/100mm (44 lb/in)			
View 💙			
Tensile Strength			
44 lb/in			
View 💙			

Elongation at Break		
160 %		
View 💙		
Note		
Based on limited production. As sufficient production data is gathered, a revised data sheet will be issued.		

## Available Sizes

#### Property

Values

**Additional Information** 

Standard Roll Length
100, 914 m (109, 1000 yd)
Standard Roll Length
109, 1000 yd
Standard Width
48, 72 mm (1.9, 2.8 in)
Standard Width
1.9, 2.8 in
Core Size (ID)
76.2 mm (3 in)
Core Size (ID)
3 in

## Storage and Shelf Life

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended. To obtain best performance, use this product within 18 months from date of manufacture.

### Trademarks

Scotch is a registered trademark of 3M.

### Handling/Application Information

#### **Application Techniques**

An extensive line of application equipment including hand-held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® Security Message Box Sealing Tape 3779 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm. Once applied, Scotch® Tape 3779 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

#### References

Property			
Values			
3m.com Product Page			

#### https://www.3m.com/3M/en\_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en\_US&co=ptn&q=3779

## **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

#### Information

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