

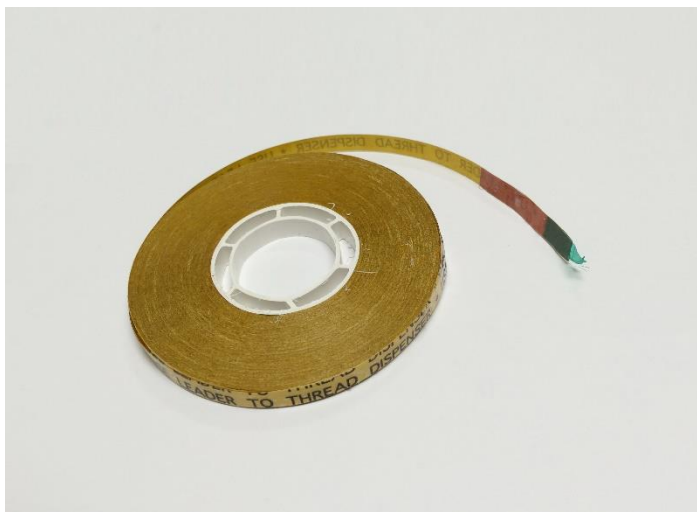
# ATG Refill Roll Loading Instructions

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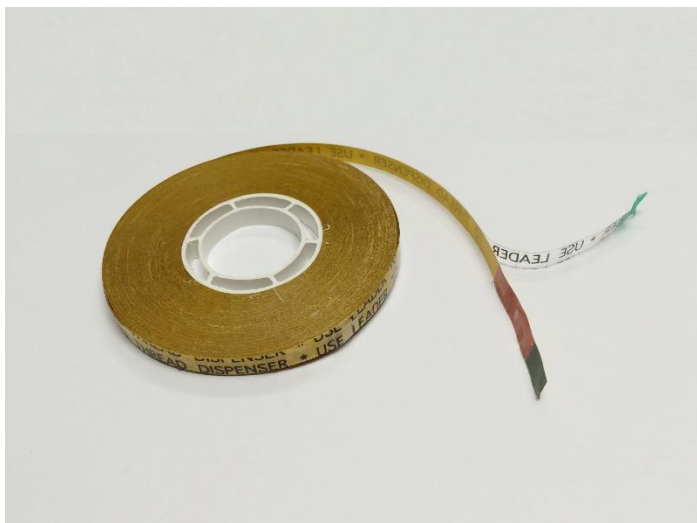
## STEP 1



Make sure to peel back the clear leader from the roll before proceeding. It looks as if the printing is written on the tan release liner; however the clear starter is a separate liner that needs to be peeled back first.



Rolls will sometimes have a splice in them (indicated by the red spicing tape in the photo to the left).



When the splice is at the beginning of the roll it may be a bit harder to remove the clear starter piece; however it is still separate and needs to be peeled back first.

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## STEP 2



When inserting the roll into the gun make sure it snaps down underneath the tab which helps to hold it in place. Also wind it clockwise as shown in the photo to the left.



Also make sure the roll is lined up correctly and is seated with the lower tab sitting within the core section as shown in the photo to the left.



When winding the tape into the gun make sure to wind enough into the gun so that you are at least past the part of the roll with the written "USE LEADER..." instructions since the adhesive will not start until after that part.

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## STEP 3



When the release liner on the take up spool as shown to the left. Make sure no adhesive is left on the release liner being fed into the take up spool (it is applied at the far left roller and none should be left on the release liner at this point).



Make sure as the release liner is being wrapped around the take up spool it is on the same level as the main spool. You don't want the release liner to break or be telescoped upward on the take up spool which happens if the gun's tension is set too high.



Another photo showing more of the release liner on the take up spool sitting at the same level as the roll on the main spool. If the tension on the gun is set too low the liner will also not be wound correctly on the take up spool.